

**Unheaded Brass Thread - Fix Inserts**



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Internal Thread	M2.5*	M3	M3.5	M4	M5	M6	M8*	M10*
K-Maximum	4.5	5.0	6.0	6.5	8.0	10.0	12.0	14.0
Length - L	6.0	6.0	8.0	8.0	10.0	14.0	15.0	18.0
Recommended Hole Size In Thermoplastics	4.0 To 4.1	4.5 To 4.6	5.3 To 5.4	5.8 To 5.9	7.1 To 7.2	8.6 To 8.8	10.6 To 10.8	12.6 To 12.8
Recommended Hole Size In Thermosets	4.1 To 4.3	4.6 To 4.8	5.5 To 5.7	6.0 To 6.2	7.3 To 7.6	9.0 To 9.4	11.0 To 11.4	13 To 13.4

\* Non Preferred Size - Availability On Request  
 Minimum Quantities May Apply \*

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